Fan and Pump Efficiency in Modelica Based on the Euler Number

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Background

• Fan power from flow work

$$\eta = \frac{\dot{W}_{flo}}{P} = \frac{\dot{V} \cdot \Delta p}{P}$$

$$P = \frac{\dot{W}_{flo}}{\eta} = \frac{\dot{V} \cdot \Delta p}{\eta}$$

$$\bullet \times P(\dot{V} \to 0, \eta = const) \to 0$$

$$\bullet \sqrt{\eta}(\dot{V} \to 0, P > 0) \to 0$$



Figure 16.16: Example Fan Performance Maps - Manufacturer's Data from Loren Cook Company, plus Derived Static Efficiency (Three-Dimensional and Contours) (Dashed Parabolic Curve is "Do Not Select Line")

EnergyPlus v9.4 Engineering Reference. https://energyplus.net/sites/all/modules/custom/nrel_custom/pdfs/pdfs_v9. 4.0/EngineeringReference.pdf

Background

• Fan power from flow work

$$\eta = \frac{\dot{V} \cdot \Delta p}{P}$$

$$P = \frac{\dot{V} \cdot \Delta p}{\eta}$$
• × P($\dot{V} \rightarrow 0, \eta = const$) $\rightarrow 0$
• $\checkmark \eta (\dot{V} \rightarrow 0, P > 0) \rightarrow 0$

- Matters especially when:
 - \dot{V} is low, while
 - Δp is maintained at a certain level



Figure 5

S.L. Englander and L.K. Norford (1992a). "Saving fan energy in VAV systems - part 1: Analysis of a variable speed drive retrofit." ASHRAE Transactions (98).

Background

- Typical simulation software often simplifies $P(\dot{V}, \Delta p)$ to $P(\dot{V})$ through the part load ratio (PLR).
 - ASHRAE Standard 90.1-2020 Table G3.1.3.15



 $P/P_d = 0.0013 + 0.1470PLR + 0.9506PLR^2 - 0.0998PLR^3$

where P/P_d is the ratio between the power consumption and the design power consumption, and $PLR = \dot{V}/\dot{V}_d$ is the ratio between the flow rate and the design flow rate.

- Default curve in many simulation programmes.
- Makes implicit assumptions about the system curve.

Methodology Euler Number

The Euler number (for any medium)

 $Eu = \frac{\text{pressure forces}}{\text{inertial forces}}$ $= \frac{\Delta p A}{p_d A} = \frac{\Delta p}{p_d} = \frac{2 \Delta p A^2}{\rho \dot{v}^2}$ where $p_d = \frac{v^2 \rho}{2} = \frac{\dot{v}^2 \rho}{2 A^2} - \text{dynamic pressure,}$ A - characteristic area

Methodology Euler Number

The Euler number (for any medium)

$$Eu = \frac{2 \,\Delta p \,A^2}{\rho \,\dot{V}^2}$$

Modified Euler number (U.S. DOE, 2021; Haves et al., 2014)

$$Eu^* = \frac{\Delta p \, D^4}{\rho \, \dot{V}^2}$$

EnergyPlus v9.4 Engineering Reference.

https://energyplus.net/sites/all/modules/custom/nrel_custom/pdfs/pdfs_v9.4.0/ EngineeringReference.pdf

Haves, Philip et al. (2014-09). Development of Diagnostic and Measurement and Verification Tools for Commercial Buildings. Tech. rep. CEC-500-2015-001. Lawrence Berkeley National Laboratory.

Methodology Euler Number $\frac{\eta}{\eta_p} = f\left(\frac{Eu}{Eu_p}\right)$

• Sub *p*: peak, i.e. where $\eta = \eta_{max}$

$$Eu = \frac{\Delta p \cdot D^4}{\rho \cdot \dot{V}}$$
$$\frac{Eu}{Eu_p} = \frac{\Delta p}{\dot{V}^2} \cdot \frac{\dot{V}_p^2}{\Delta p_p}$$

User input needed: η_p , Δp_p , \dot{V}_p

* η is hydraulic efficiency * Eu is modified Euler number



Figure 16.17: Normalized Efficiency Curves for Eight Fans in Dimensionless Space $(BC = backward curved, FC = forward curved; SI = single inlet, DI = double inlet)^*$

EnergyPlus v9.4 Engineering Reference. https://energyplus.net/sites/all/modules/custom/nrel_custom/pdfs/pdfs_v9. 4.0/EngineeringReference.pdf

$$\begin{aligned} & \text{Methodology}\\ & \text{Euler Number}\\ & \frac{\eta_{hyd}}{\eta_{hyd,p}} = \frac{\exp(-0.5Z_1^2)\left(1 + \frac{Z_2}{|Z_2|} \operatorname{erf}\left(\frac{|Z_2|}{\sqrt{2}}\right)\right)}{\exp(-0.5Z_3^2)\left(1 + \frac{Z_3}{|Z_3|} \operatorname{erf}\left(\frac{Z_3}{\sqrt{2}}\right)\right)} \end{aligned}$$

where

$$Z_{1} = (x - a)/b,$$

$$Z_{2} = (\exp(cx) dx - a)/b,$$

$$Z_{3} = -a/b,$$

$$x = \log_{10}(Eu^{*}/Eu_{p}^{*}),$$

and

a = -2.732094, b = 2.273014, c = 0.196344,d = 5.267518.



Figure 16.17: Normalized Efficiency Curves for Eight Fans in Dimensionless Space $(BC = backward curved, FC = forward curved; SI = single inlet, DI = double inlet)^*$

EnergyPlus v9.4 Engineering Reference. https://energyplus.net/sites/all/modules/custom/nrel_custom/pdfs/pdfs_v9.4 .0/EngineeringReference.pdf

Methodology Euler Number

Works on pump data as well.

$$Eu = \frac{2 \Delta p A^2}{\rho \dot{V}^2}$$
$$Eu^* = \frac{\Delta p D^4}{\rho \dot{V}^2}$$
$$\frac{Eu}{Eup} = \frac{Eu^*}{Eu_p^*}$$



Modelica Implementation

Modelica Buildings Library

- A free open-source library with dynamic simulation models for building energy and control systems
- <u>https://github.com/lbl-srg/modelica-buildings</u>
- <u>https://simulationresearch.lbl.gov/modelica/</u>

(Model currently under development branch, issue #2668)

Michael Wetter, Wangda Zuo, Thierry S. Nouidui and Xiufeng Pang. Modelica Buildings library. *Journal of Building Performance Simulation*, 7(4):253-270, 2014.

Modelica Implementation Efficiency and power items

• Total efficiency

• Hydraulic efficiency

$$\eta = \frac{w_{flo}}{P}$$
$$\eta_{hyd} = \frac{\dot{W}_{flo}}{\dot{W}_{hyd}}$$

Tir

$$P \xrightarrow{\eta_{mot}} \dot{W}_{hyd} \xrightarrow{\eta_{hyd}} \dot{W}_{flo}$$
$$P = \frac{\dot{V} \Delta p}{\eta_{hyd} \eta_{mot}}$$

- Hydraulic work aka shaft work or brake horsepower
- The one applicable to the correlation
- Motor efficiency

$$\eta_{mot} = \frac{W_{hyd}}{P}$$

• Otherwise handled

Modelica Implementation Efficiency and power items

 $\dot{W}_{hyd}(\dot{V},\Delta p)$ and $\eta_{hyd}(\dot{V},\Delta p)$ are implemented with Modelica.Blocks.Tables.CombiTable2Ds.

• Avoids evaluating the correlation function which is computationally expensive and not globally differentiable,

• Avoids
$$\log\left(\frac{0}{0}\right)$$
 more easily in $\log_{10}\left(\frac{Eu}{Eup}\right)$,

• Avoids
$$\frac{0}{0}$$
 more easily in $P = \frac{\dot{V} \cdot \Delta p}{\eta}$ as $(\dot{V}, \eta) \rightarrow (0, 0)$.

13 BIDW

Validation

- Nominal speed
 - Eighteen sets of pump data
 - Seven sets of fan data
- Reduced speed
 - One fan looked at in detail



% WOV = (CFM X 100) / (RPM X 2.79)

Greenheck, Double-Width Centrifugal Fan Performance Supplement https://content.greenheck.com/public/DAMProd/Original/10002/Centrifuga lDWPerfSuppl_catalog.pdf

Validation Nominal speed – comparison

Greenheck 13 BIDW

- Nominal speed
- Hydraulic efficiency and power
- Computed using Euler number
- Interpolated from fan curves





Validation Nominal speed – error distributions

 $Error = \frac{Computed - Interpolated}{Interpolated}$

Eighteen sets of pump data Seven sets of fan data

- The errors for computed power are within 15% for
 - 20% 70% of max flow rate and
 - 40% 90% of max pressure rise (excluding outliers).



13 BIDW



% WOV = (CFM X 100) / (RPM X 2.79)



Validation Reduced speed

Greenheck 13 BIDW

- Nominal and reduced speeds
- Hydraulic efficiency and power
- <u>Computed using Euler number</u>
- Interpolated from fan curves



Validation Reduced speed



*not the same fan



Figure 9

S.L. Englander and L.K. Norford (1992a). "Saving fan energy in VAV systems - part 1: Analysis of a variable speed drive retrofit." ASHRAE Transactions (98).

Discussion

The correlation has the functional form

$$\frac{\eta}{\eta_p} = f\left(\log_{10}\left(Eu/Eu_p\right)\right) = f\left(\log_{10}\left(\frac{\Delta p}{\dot{v}^2}\frac{\dot{V}_p^2}{\Delta p_p}\right)\right)$$

Notice that \dot{V}_p and Δp_p are constants.

The dependency can be further reduced to

$$\frac{\eta}{\eta_p} = g\left(\frac{\Delta p}{\dot{V}^2}\right)$$

Therefore, η is constant along any curve

$$\Delta p = k \, \dot{V}^2$$

Discussion

 η is constant along any curve $\Delta p = k \dot{V}^2$

- The method does not reproduce efficiency degradation along constant system curves.
- In line with the simplification often used by fan manufacturers (Stein and Hydeman 2004; ASHRAE Standard 51-16).
- The method has the same accuracy as using manufacturer data (simplified).

ASHRAE (2016). ASHRAE Standard 51-16 (ANSI/AMCA Standard 210-16), Laboratory Methods Of Testing Fans For Certified Aerodynamic Performance Rating. ASHRAE.

Stein, Jeff and Mark Hydeman (2004). "Development and Testing of the Characteristic Curve Fan Model." In: *ASHRAE transactions* 110.1.

Example

Buildings.Experimental.DHC
.Loads.BaseClasses.Validation
.FlowDistributionPumpControl

2 = constant efficiency4 = variable efficiency





Summary

- The method uses the Euler number & correlation to estimate the whole power/efficiency map of a fan (or pump).
- It only needs one data point (at peak efficiency) as user input.
- The computed power does not go to zero when the flow approaches zero
 - A more accurate representation of physics.
 - Useful for analysis in static reset applications, for example.
- At nominal speed, the computed power of the sample had errors within 15% for
 - 20% 70% of max flow rate and
 - 40% 90% of max pressure rise (excluding outliers).
- The accuracy drops considerably at low pressure & high flow rate, but this operating region is unusual for the type of applications that motivated this study.
- Otherwise, it has the same level of accuracy as using (simplified) manufacturer data.

- Thank you!
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